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Titolo: Resistance tests of Flip-top hinge

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Cod. Doc.: ICP 022\_1

Rev. 1

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Data: 12/06/2018

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**1. Purpose**

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 105 E), complies with the required requisites.

**2 References**

- CQA 01, GQA 04 procedures
- Single Sampling, special testing level S-3

**3. Mode**

**3.1. Field of application**

Every capsule "flip-top" with hinge.

**3.2. Equipment**

No additional equipment is required

**3.3. Control method:**

After the batch picking, according to ISO 2859:

- Grasp the capsule and open the "flip flop" 5 times.
- For 1 time it is intending opening and closed..

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### ***3.4. Final result***

#### ***3.4.1. Interpretation of the results***

From the checks carried out it results that:

- a) If there aren't breakages. Approved batch.
- b) If there are breakages. Rejected Batch.;

#### ***3.4.2 Final results***

At the end of the check, the "finished product control card" is made out, on which the results obtained are shown.

The finished product control card is used c/o Euromakeup for incoming checks while to suppliers are given and recommended for use, considering that the supplier has the bound t o fill in/issue a declarationj of conformity.

Based on what we will geet the batch will be "approved" or "rejected".