



Titolo: Sealing test at contact

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Rev. 2
Data: 12/06/2018

1. ***Purpose***

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 105 E), complies with the required requisites.

2. ***References***

- Procedure CQA 01, GQA 04
- Sampling tests, special testing level S-3

3. ***Mode***

3.1. ***Field of application***

All the articles decorated with follows technologies:

- Serigrafy;
- Painting;
- Metallization;
- Other technologies for surface treatments for decorative purposes.

3.2. ***Equipment***

- 0,5Kg weight

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3.3. Control method

After the batch picking, according to ISO 2859, pieces/products are checked according with the following procedure:

- Put first sample horizontally with the decoration upward
- Apply the second sample with additional weight over the first sample's decoration without apply additional pressures.
- Run 5 applications on the tested surface. (every movement is considered by moving there and back again)

3.4. Final result

3.4.1. Interpretation of results

From the checks carried out it results that :

- a) If there aren't misses parts on the decorated surface: approved batch;
- b) If there are misses parts on the decorated surface and/or part of decoration remain on the other article's surface. (by definition of a sample)): batch approved with reserve;
- c) If there are misses parts on the decorated surface and/or part of decoration is removed. Rejected batch

3.4.2. Report test

At the end of the check, the "finished product control card" is made out, on which the results obtained are shown.

The finished product control card is used c/o Euromakeup for incoming checks while to suppliers are given and recommended for use, considering that the supplier has the bound to fill in/issue a declaration of conformity.

Based on what we will get the batch will be "approved" or "rejected".