



## ISTRUZIONE SGQ

**Euromakeup S.r.l.**

**Titolo: Visual Control**

**Cod. Doc.: ICP 001\_1**

**Rev. 2**

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**Data: 12/06/2018**

### 1. **Purpose**

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 150 E), complies with the required requisites.

### 2. **References**

- Procedure CQA 01, GQA 04
- Supply specification;
- Single sampling, current testing level II

### 3. **Mode**

#### **3.1. Field of application**

All articles regardless of the type of production.

#### **3.2. Control method**

After making the picking on the batch according to ISO2859, the pieces / products are brought into luminous rooms, taken in hand and checked bringing them to a distance for a correct focus.

The article must be observed perpendicularly to the view so that the light cannot mirror itself and look at the article against the light (spur action).

#### **3.3. Final Results**

##### **3.3.1. Interpretation of results**

From the check carried out it results that:

- a) The number of defects falls within the limits established by AQL: accepted batch;
- b) The number of defects is > 1 compared to the defects accepted for the "major" or "minor" defects ; accepted with reserve
- c) The number of defects exceeds the limits of the AQL: rejected batch.

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### ***3.3.1. Finished product control board***

At the end of the check, I filled out the “finished product control card”, showing the result of the checks carried out.

The finished product control card is used c/o Euromakeup for incoming checks while suppliers are given and recommended for use, considering that the supplier has the obligation to fill in / issue a declaration of conformity.

Base on what we will get the batch will be “approved” or “rejected”.