



Titolo: Crushing test

Cod. Doc.: ICP 021_1

Rev. 1

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Data: 12/06/2018

1. Purpose

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 105 E), complies with the required requisites.

2 References

- CQA 01, GQA 04 procedures
- Single Sampling, special testing level S-3

3. Mode**3.1. Field of application:**

All the articles decorated with follows technologies:

- Painting;
- Metallization;

3.2. Equipment**3.3. Control method**

After the batch picking, according to ISO 2859:

- The article is taken and crushed, between index and thumb, with a pression such that the bottle doesn't break, viene preso l'articolo e schiacciato, con una pressione, tra l'indice ed il pollice in modo da testare che con tale pressione il pezzo non si spacchi because it is weakened by the excessive use of slips.

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3.4. Final result

3.4.1. Interpretation of results

From the checks carried out it results that:

- a) If there aren't breakages : Approved batch;
- b) If there are breakages: Rejected batch

3.4.2. Test report

At the end of the check, the "finished product control card" is made out, on which the results obtained are shown.

The finished product control card is used c/o Euromakeup for incoming checks while to suppliers are given and recommended for use, considering that the supplier has the bound to fill in/issue a declaration of conformity.

Based on what we will get the batch will be "approved" or "rejected".