



Titolo: Verify of coverage of Mascara's containers

Cod. Doc.: ICP 037_1

Rev. 1

Pag. 1 di 2

Data: 12/06/2018

1. **Purpose**

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 105 E), complies with the required requisites.

2 **References**

- CQA 01, GQA 04 procedures
- Supply specifications
- Single Sampling, special testing level S-3

2. **Mode**

3.1. Field of application

All the articles independently the kind of production

3.2. Equipment

- Black fluid

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Pag. 2 di 2

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3.3. Control method

After the batch picking, according to ISO 2859, the pieces/products are tested:

- 1) Fill the container for $\frac{3}{4}$ of its volume with black fluid.
- 2) Close the container with capsule and with accessories (dipstick and scraper).
- 3) Place the container in front of light source (ex. Window) and observe it.

3.4. Final result

3.4.1. Interpretation of results

From the checks carried out it results that :

- a) If at observing on the light the coverage of the container is enough for not see the black liquid inside: Accepted batch:
- b) If at observing on the light the coverage of the container isn't enough for hide black liquid inside. Rejected batch per nascondere il liquido nero all'interno: Lotto Rifiutato.

3.4.2. Test report

At the end of the check , the test report " is made out, on which the results obtained are shown

The finished product control card is used c/o Euromakeup for incoming checks while to suppliers are given and recommended for use, considering that the supplier has the bound to fill in/issue a declaration of conformity.

Based on what we will get the batch will be "approved" or "rejected"