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Titolo: Dry rubbing test

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Cod. Doc.: ICP 030\_1

Rev. 1

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**1. Purpose**

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 105 E), complies with the required requisites.

**2 References**

- CQA 01, GQA 04 procedures
- Single Sampling, special testing level S-3

**3. Mode**

**3.1. Field of application**

All the articles decorated with follow technologies:

- Serigrafy;
- Hot stamping
- Painting;
- Metallization;
- Other technologies for surface treatments for decorative purposes

**3.2. Attrezzatura**

- Corrugated cardboard

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### ***3.3. Final result***

#### ***3.4.1. Interpretazione dei risultati***

From the checks carried out:

- a) Cotton swab presents color residues but the decoration isn't altered or the surface isn't opaque: Approved Batch:
- b) Cotton swab is dirty of color and the decoration results readable also if removed (with a sample definition) and/or painting undergoes slight softening.: Batch approved with reserve
- c) Cotton swab is dirty, decoration is altered and/or painting is removed And/or surface is opaque.Rejected batch

#### ***3.4.2. Test report***

At the end of the check, the "finished product control card" is made out, on which the results obtained are shown.

The finished product control card is used c/o Euromakeup for incoming checks while to suppliers are given and recommended for use, considering that the supplier has the bound to fill in/issue a declarationj of conformity.

Based on what we will geet the batch will be "approved" or "rejected".