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Titolo: Test for inclination of the neck

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Cod. Doc.: ICP 036\_1

Rev. 1

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Data: 12/06/2018

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## 1. **Purpose**

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 105 E), complies with the required requisites.

## 2 **References**

- CQA 01, GQA 04 procedures
- Single Sampling, special testing level S-3

## 3. **Mode**

### **3.1. Fiel of application**

All the articles indipendently the kind of production

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### **3.2. Equipment**

- Control plan
- Circular spirit level

### **3.3.Control method**

After the batch picking, according to ISO 2859, pieces/products are testing , according with the follow procedure:

- a) With circular spirit level, make sure that the plan is level.
- b) Performed the verification, put the sample on control plan. Place circular spirit level on the mouth of bottle, in order that its centre coincide with the centre of the mouth of bottle.

At the end of the test results will be verified:

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### ***3.4. Final result***

#### ***3.4.1 Interpretation of result***

From the checks carried out:

1. If the centre of the circular spirit level's bubble doesn't exceed the line that indicates 1° of inclination: Accepted batch
2. If the centre of the circular spirit level's bubble exceed the line that indicates 1° of inclination: Rejected batch

#### ***3.4.2 Rapporto di prova***

At the end of the check , the test report is made out, on which the results obtained are shown

The test report is used c/o Euromakeup for incoming checks while to suppliers are given and recommended for use, considering that the supplier has the bound to fill in/issue a declaration of conformity.

Based on what we will get the batch will be “approved” or “rejected”