

**SGQ INSTRUCTION****Euromakeup S.r.l.**

Title: Stability control

Cod. Doc.: ICP 009_1

Rev. 2

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Data: 12/06/2018

1. Purpose

Verify that the controlled batch, according to ISO 2859 (ex MIL STD 105 E), complies with the required requisites

2. References

- Procedure CQA 01, GQA 04
- Single sampling , special testing level S-3

3. Mode**3.1. Field of application**

- All items / bottles that must guarantee stability regardless of the type of production.

3.2. Equipment

- Control plan
- Thickness gauge.

3.3. Control method

After the batch picking, according to ISO 2859, take :

- pieces / bottles that must be lean on the control plan ;
- check, with the thickness gauge, the amount of air between the control plan and the bottom (support plane) of the container.

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3.4. Final results

3.4.1 Interpretation of result

From the check carried out it results that ::

- a) The dimension is \leq of indicated value in Tab. 1 / 2 / 3: approved batch;
- b) The dimension is $>$ of indicated value in Tab. 1 / 2 / 3: rejected batch.

3.4.2 Test report

At the end of the tests, fill in the "test report" in which the final results are reported

The "test report" is used c/o Euromakeup for incoming checks while to suppliers are given and recommended for use, considering that the supplier has the bound to fill in/issue a declaration of conformity.

Based on what we will get the batch will be : "approved" or "rejected".

Tab. 1 Plastic bottles

Size	U.M.	Value
$\leq \varnothing 35\text{mm}$	mm	$\leq 0,20$
$> \varnothing 35\text{mm} \leq \varnothing 50\text{mm}$	mm	$\leq 0,35$
$> \varnothing 50\text{mm} < \varnothing 85\text{mm}$	mm	$\leq 0,50$

Tab. 2 Glass bottles

Size	U.M.	Value
Capacity $\leq 50\text{cc}$	mm	$\leq 0,50$
Capacity $> 51\text{cc} \leq 200\text{cc}$	mm	$\leq 0,60$

Tab. 3 Glass jars

Size	U.M.	Value
Capacity $\leq 50\text{cc}$	mm	$\leq 0,60$
Capacity $> 51\text{cc} \leq 60\text{cc}$	mm	$\leq 0,70$
Capacity $> 61\text{cc} \leq 200\text{cc}$	mm	$\leq 0,80$